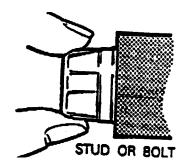


RotaBolt®

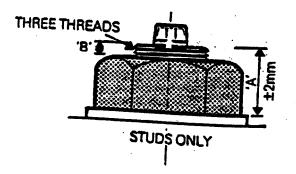
Installation Instructions

Revised September 03

- 1. **DO NOT REMOVE CAP** as this may cause seal damage.
- 2. TIGHTEN FASTENER UNTIL CAP <u>JUST</u> LOCKS BY FINGER PRESSURE there is no need to force the cap around.



3. **STUDS** UNLESS otherwise specified the studs have been set with 3 threads clear of the nut.



ADDITIONAL INSTRUCTIONS

- 1. Set the top elevation of the Rowan anchor bolt so only 1 or 2 threads are above the top of the nut.
- 2. Tighten the anchor bolt until the cap <u>just</u> locks. If the final thread projection is 3 threads, or flush with the bottom of the wrench flat, the RotaBolt setting is correct.

If there is more than 3 threads projecting above the top of the nut, or less than 3 threads, loosen the nut, and adjust the thread projection up or down. Re-tightening the standard Rowan coupling nut will allow $\frac{1}{2}$ inch of adjustment up or down.

<u>Warning!</u> <u>Do not</u> screw out the top stud more then ½ inch. There always must be enough thread engagement in the coupling to equal the diameter of the anchor bolt!

Verify after re-tightening that correct thread projection has been achieved.